

Technical Data Sheet

1232-4 WR

Class 32 according to DIN EN 13329:2024-03



CLASSEN®

Version: 02/2025

Profile:

megaloc
aqua protect

Core board:

Classenboard HDF

Dimensions:

1285 x 192 x 12 mm

Quantity / Weight per box (PU):

6 pieces = 1,480 m² / approx. 16 kg

Quantity / Weight per pallet:

44 PU = 65,13 m² / approx. 700 kg

Characteristics	Test Method	Requirements
General Requirements		
Geometrical characteristics	EN 17539	Length: ± 0.5 mm Width: ± 0.1 mm
Thickness	EN 17539	± 0.5 mm
Squareness	EN 17539	max. ≤ 0.20 mm
Straightness	EN 17539	max. ≤ 0.30 mm/m
Flatness of the elements	EN 17539	Width: concave ≤ 0.15%, convex ≤ 0.20 % Length: concave ≤ 0.50 %, convex ≤ 1.00 %
Openings	EN 17539	Ø ≤ 0.15 mm max. ≤ 0.20 mm
Height difference	EN 17539	Ø ≤ 0.10 mm max. ≤ 0.15 mm
Light fastness	 EN ISO 489-2:2013	Grey scale level ≥ 4
Residual indentation	 EN ISO 24343-1	≤ 0.05 mm
Classification Requirements		
Wear resistance	 ISO 24338 Method A	> 4,000 cycles (AC4)
Impact resistance	 EN 17368 DIN EN 13329:2024-03 Annexe C	Small-diameter ball ≥ 35 mm Large-diameter ball ≥ 600 mm
Resistance to staining	 EN 438-2	5 (group 1 and 2), 4 (group 3)
Movement of a furniture leg	 EN ISO 16581	No visible damage with type 0
Castor chair resistance	 EN ISO 4918	No visible damage with type W after 15,000 cycles
Thickness swelling	 ISO 24336	≤ 18 %
Locking strength	 ISO 24334	f _{0,2} ≥ 1.0 kN/m f _{50,2} ≥ 2.0 kN/m
Surface soundness	DIN EN 13329:2024-03 Annexe B	≥ 1.25 N/mm ²
Essential Characteristics		
Reaction to fire*	 EN 13501-1	C _{fl} - s1
Slip resistance*	 EN 13893	DS
Electrostatic behavior*	 EN 1815	≤ 2 kV
Formaldehyde*	 EN 16516	E1
Formaldehyde-Emissions	ASTM D6007	US EPA TSCA Title VI / CARB P 2
Thermal conductivity*	 EN 12667	≥ 0.075 W/mK
Thermal resistance*	 EN 12667	R ≤ 0.090 (m ² K)/W
Additional requirements		
Topical moisture resistance-surface swell	ISO 4760	- Qualitative recovery swell rating final average < 3 - Recovery swell final average ≤ 0,3 mm swelling
Topical moisture resistance-water thightness of the joints	ISO 4760	No water leakage through the joints after 24 h water exposure
VOC Emissions	  www.blauer-engel.de/uz176 • emissions- und schadstoffarm • Holz aus nachhaltiger Forstwirtschaft • in der Wohnumwelt gesundheitlich unbedenklich	 

Disposal: Private: with normal household waste / bulky waste possible | Commercial: European Waste Catalog: Waste code 17 02 03

We guarantee consistency of our decor colours under artificial light of type D50 (CIE D50, ANSI PH 2.30, ISO 3664) and D65 (CIE D65).

* basic attributes concerning health, safety and energy saving acc. to  EN 14041

Our technical data sheets are constantly updated and adapted to the state of the art.

CLASSEN Holz Kontor GmbH, Werner-von-Siemens-Str. 18-20, DE-56759 Kaisersesch

This edition replaces all previous versions and is valid at the time of writing.

This document is valid without signature.